

Hot Melt Sticks

Hot Melt Sticks are used for the repair of radiator and intercooler cores.

How to repair a heat exchanger with Polyamide Resin sticks using a gas-burner

- Make sure the leaking spot is dry, clean and not greasy.
- Pre-heat the cooler on the leaking spot.
- Apply a small amount of resin by touching the preheated spot with the stick and gently heat it with the burner until the resin starts to become liquid. Keep the flame in the area, but do not overheat the resin. If it starts to discolor dark, it is a sign of overheating. Watch that the melted resin is flowing easily over the cooler surface and has good wetting. If this is not the case the temperature is too low.